

BOARD & BATTEN SIDING

It is strongly recommended that the installation of all Metalunic Design products be carried out by building contractors holding an appropriate license in the territory in which they operate. In all cases, metal cladding installation must comply with the National Building Code (NBC) and local requirements. The following quick installation guide is intended as a list of general guidelines only. This quick installation guide covers some important knowledge base items to consider when installing this type of cladding.

To learn more about the complete and compliant installation procedure of this product, please refer to the Installation Guide (available on our website).

www.metalunic.com

IMPORTANT NOTE

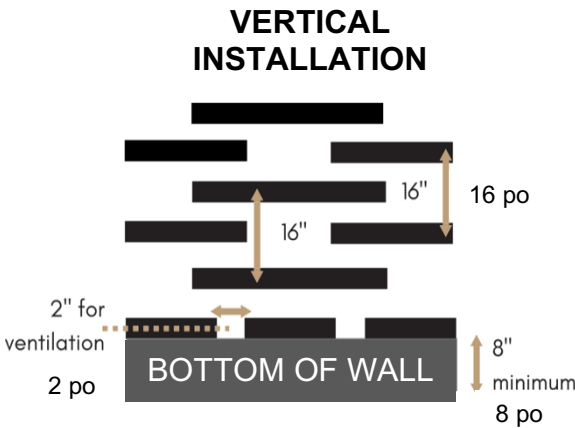
- Materials should always be stored indoors in a dry place until installation.

PREPARATION

- Prepare the surface to be covered in compliance with industry standards and regulatory requirements at the location of work (provincial codes, municipal by-laws, etc.).
- Make sure the installation surface is level, plumb and square to minimize the risk of warping.
- Installation must be on wood furring (min. 1" x 3"), or metal furring, installed level and square, 16" on center.
- Since this siding is installed vertically only, furring must be installed diagonally, in short horizontal sections, or in a criss-cross pattern.
- Make sure there is adequate air circulation between the siding and the intermediate sheathing to avoid condensation and/or mildew on the back of the siding.
- Maintain a minimum ground clearance of 8 inches (200mm).

INSTALLATION

- Determine the installation pattern according to the length of wall to be covered. Install starter strips level and square.
- Use appropriate screws according to the type of furring used.
- The contact between the screw head and the siding must be moderate and square. Avoid overscrewing or screwing at an angle.
- Leave a 1/8" gap between sheets and trim to allow for thermal expansion.
- When cutting sheets, we strongly recommend using the guillotine designed for this purpose and available from the manufacturer. The use of a circular saw is permitted, provided the metal temperature does not exceed 117 degrees C or 242 degrees F (see installation guide for details).
- A touch-up of paint is necessary for each cut. Do not brush on, but dab lightly with the brush.



SHADE ARRANGEMENT

At least 3 shades of the same color can be found in the same package, with at least 2 panels of each shade. Each panel is identified by a number from 1 to 3 on the nailing strip. #1 represents the lightest shade and #3 the darkest shade.

To achieve a harmonious result, it's important to mix the 3 shades carefully.